kfi STUDIOS

ROQA™ Designed by Q Design

Lead-Time: 48 Hours Poly Seat and 2-3 Weeks Upholstered Seat



ROQA's poly shell is minimal yet highly functional. It combines the seat, arm, and back into one fluid form that appears simple yet has subtle complexities to cradle the body with comfort.

Roqa Features

- Polypropylene shell
- Upholstered seat option
- 15 gauge tubular steel frame
- Powder-coat finish

Good to Know:

- Poly Ships in 48 Hours
- Upholstered Seat Ships in 2-3 Weeks
- COM Upholstery available, contact for pricing
- ANSI/BIFMA X5.4-2012 Lounge Seating

Roqa Polypropylene Options:

P47 Black Coffee

P46 Bermuda

P06 Cool Grey

P41 Coral

P45 Moonbeam

Dimensions:

Width	23″
Depth	23.8″
Height	29.1″
Seat	17.7″ x 17.7””
Seat H	17.5″
Arm H	25.1″

Shipping Information:

All pricing is FOB Louisville, KY

Weight	32 lbs
LTL or UPS	**1/carton**
Length	30.25″
Width	23.25″
Height	41.25
CF	16.8 CF

To Order: 2 8 0 0 - ___ - ___ - ___

Model # Frame Poly Color

Ex: 2800-BC-P46

Roqa Frame Options:

Balck Coffee

Silver

kfi STUDIOS ROQA™ Specification Sheet for 2800



Seat and Back
Injection molded pure virgin polypropylene bucket shell. Back is angled for lumbar support. The polypropylene shell is 8.5mm thick. 1-1/4" edge surrounds the top of the shell to secure the frame. Shell is secured to steel frame with metal inserts and 4 bolts.

Optional Upholstery
Foam is 1/2" thick, 1.8# with a 60ILD density. Foam is attached to 1/4" plywood seat then upholstery is pulled and stapled to underneath of plywood seat. Upholstered seat has T-nuts and is secured on top of polypropylene shell and secured with screws underneath seat shell. Plywood seat is FSC certified.

Frames
Legs form an upside down "Y" that are welded using CO2 joints to a 12 gauge 3/4" tube which surrounds the top of the polypropylene shell. Legs have double steel tubes. The outer leg frame is 12-gauge 3/4" round tubed steel; the inner leg frame is 12-gauge 1/2" round tubed steel. Two cross braces are 12-gauge 1/2" round tubed steel and welded to legs using CO2 welding joints. Cross-braces are welded to 4" x 10 1/2" x 1/8" thick steel plates. Steel plates support shell and are secured to shell with 4 bolts that fasten to metal inserts into plates.

Frame Finishes
Frames are available in semi-gloss silver & black coffee using baked on electrostatic process. Powder-coat is VOC free. (No Volatile Organic Compounds)

Glides
Non-marring black nylon, 1/2" H & 3/4" diameter. Glides are secured into tubed frame with ribbed retention.

Weight Ratings
ANSI-BIFMA up to 300 lbs.



Sustainability
All Roqa products are **Indoor Air Quality Gold Certified** through Intertek. See full sustainability story at https://www.kfistudios.com/Literature/Environmental

Polypropylene
5-10% Pre-Consumer Recycled Content.

Frames
10% Pre-Consumer Recycled Content. VOC free powder-coating process.

Foam
100% Recyclable. CertiPUR-US certified - no ozone depleters, no mercury, lead, formaldehyde or phthalates. Low VOC (Volatile Organic compound) emissions for indoor air quality. Contains natural oil poly.

Glides/Casters
5-10% Pre-Consumer Recycled Content.

Hardware
10% Pre-Consumer Recycled Content.

Cartons/Packaging
20% Pre-Consumer Recycled Content.